

Do Not Enter

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Claim 29 (currently amended): An integrated process for making an inflatable laminated article, comprising the steps of:

- (A) extruding a first flat film and a second flat film;
- (B) cooling the first flat film and the second flat film so that the first and second flat films will not fuse to one another upon contact with each other;
- (C) contacting the first flat film with the second flat film;
- (D) heating selected portions of at least one of the first and second flat films to a temperature above a fusion temperature, so that the first and second flat films are heat sealed to one another at a selected area, with the selected area providing a heat seal pattern which provides inflatable chambers between the first flat film and the second flat film, the heating being carried out by passing the first and second flat films together in a partial wrap around a heated roller having a raised surface, with the second flat film being between the first flat film and the raised surface of the heated roller, the second flat film being in direct contact with the raised surface of the heated roller, and the second flat film comprising at least one member selected from the group consisting of polyamide and polyethylene terephthalate; and
- (E) winding up or transporting the first and second flat films after they are heat sealed to one another, with the inflatable chambers uninflated.

Claim 30 (canceled)

Claim 31 (canceled)

Claim 32 (previously presented): The process according to Claim 29, wherein the first flat film comprises at least one member selected from the group consisting of polyamide and polyethylene terephthalate.

Claim 33 (previously presented): The process according to Claim 29, wherein the first flat film comprises at least one member selected from the group consisting of polyamide and polyethylene terephthalate, and the second flat film comprises at least one member selected from the group consisting of polyamide and polyethylene terephthalate.

Claim 34 (previously presented): An integrated process for making an inflatable laminated article, comprising the steps of:

- (A) extruding a first flat film and a second flat film;
- (B) cooling the first flat film and the second flat film so that the flat films will not fuse to one another upon contact with each other;
- (C) contacting the first flat film with the second flat film while the first flat film and the second flat film are being forwarded at a speed of at least 120 feet per minute;
- (D) heating selected portions of at least one of the first and second flat films by passing the first and second flat films together in a partial wrap around a heated roller having a raised surface having a release coating thereon, with the raised surface having a surface roughness of from 50 to 500 rms, and the raised surface having edges rounded off to a